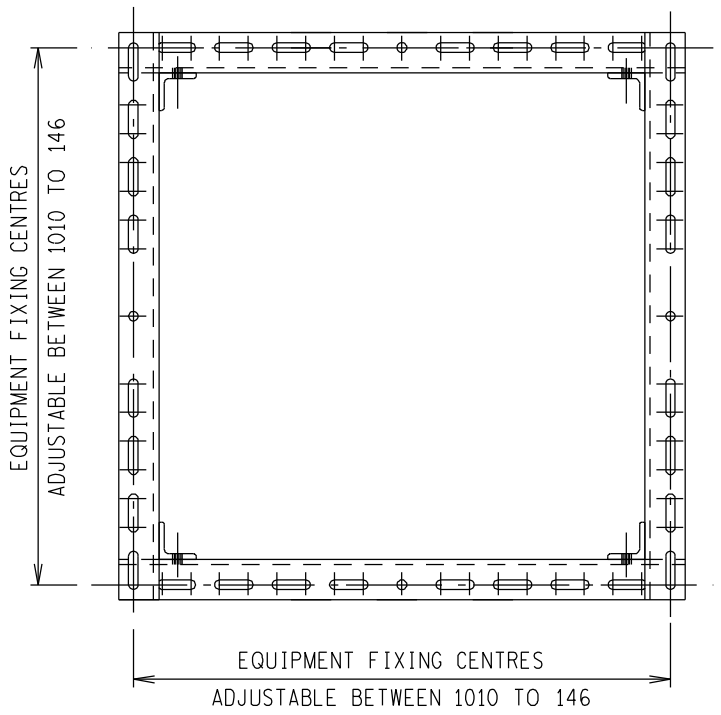
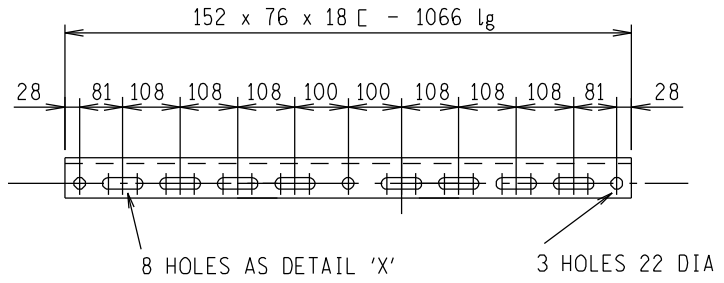
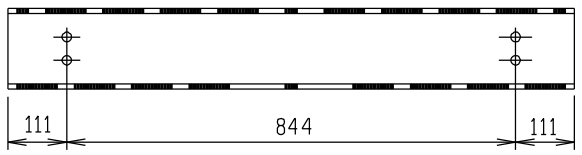
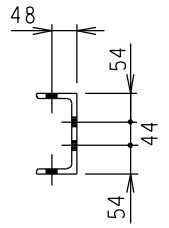
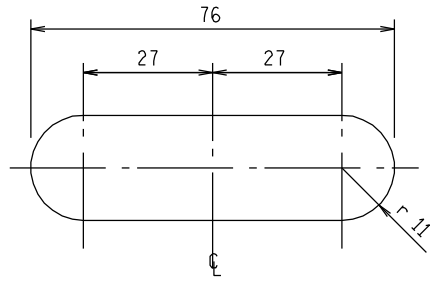
PDF Created with deskPDF TS PDF Writer - DEMO :: http://www.docudesk.com





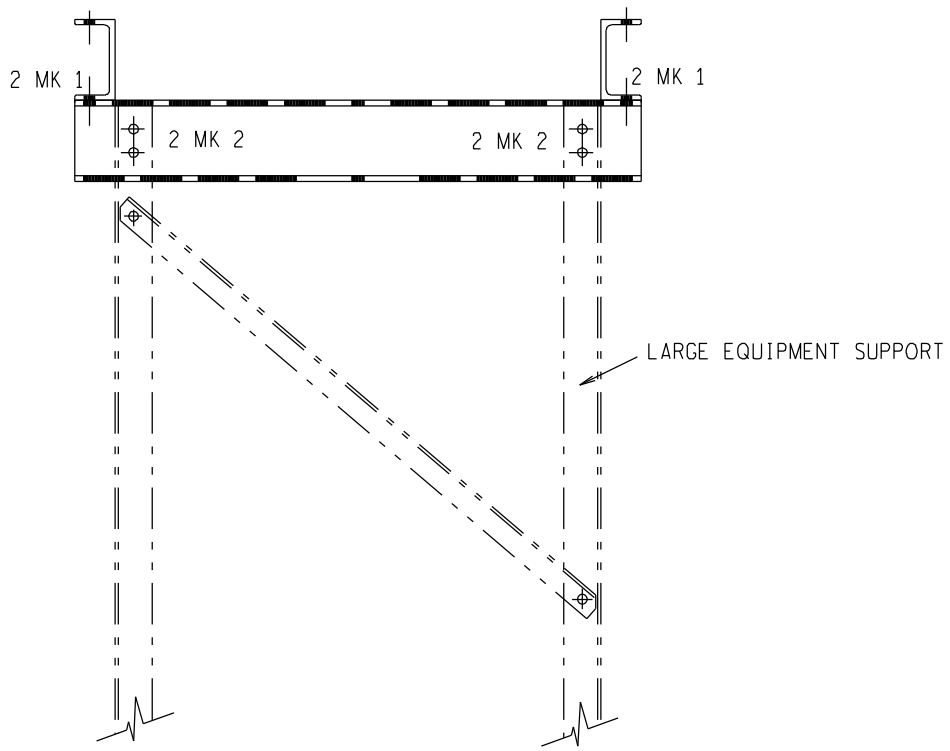






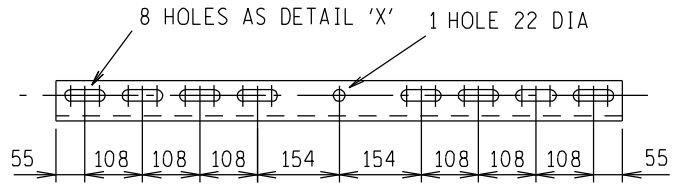
HOLE - DETAIL 'X'

SCALE 1 : 1



ASSEMBLY OF CAP

ALL PARTS (3EU/1) MAY BE USED EITHER AS SHOWN OR UPSIDE DOWN, AS REQUIRED, TO GIVE THE DESIRED FIXING CENTRES. THIS TO BE DETERMINED AT SITE DURING ERECTION.



MK (3EU/1) 4 - OFF REQD.

BOLT SCHEDULE (STRENGTH GRADE 4.6)				
MK	DIA	LENGTH	No OFF	WASHER/BOLT
1	M 20	45	4	2 BEVEL
2	M 16	35	8	1 FLAT
BOLTS NOTE: ALL BOLTS TO BE GALVANISED				

MASS IN kg		
STRUCTURE	BOLTS	TOTAL
77	2	79

NOTES :

1. ALL STEELWORK TO BE HOT DIP GALVANISED TO S.A.B.S. 763.
2. ALL MARKS TO BE STAMPED ONTO STEELWORK AND SHALL BE CLEARLY LEGIBLE AFTER GALVANISING.
3. ALL STEELWORK FABRICATED, ERECTED AND LEVELLED TO A TOLERANCE OF ± 1,5mm.
4. ALL HOLES ϕ 18 UNLESS OTHERWISE STATED.
5. ALL BOLTS SECURING EQUIPMENT TO THIS STRUCTURE TO BE SUPPLIED BY EQUIPMENT CONTRACTOR.

THIS DRAWING HAS BEEN CREATED ON C.A.D. SYSTEM AND ANY AMENDMENT TO THE DRAWING MUST BE EFFECTED ONLY ON THE SAME C.A.D. SYSTEM

THE C.A.D. REFERENCE NUMBER IS: QSA1:[100,164]00311L000.R01

REV	AUTH MAG	DATE DATUM	REVISION/REVISIES	BY DEUR	CHKD NAGES
1	A.C.B.	25.7. 1986	REDRAWN ON CAD, BOLTS & NOTES REVISED	V.P.H.	J.D.S.
0			FIRST ISSUE / EERSTE UITREIKING		

705	ADJ. CAP 'L4' P.C.D.	
704	ADJ. CAP 'L3' P.C.D.	
310	ADJ. CAP 'L1'	
309	L.E. SUPPORT	
0.54/	REFERENCE DRAWINGS VERWYSINGSTEKENINGE	

DRG.TEK REGISTR		
CHKD NAGES	A.D.R.	24.9. 1974
DRAWN GETEKEN	S.V.D.M.	16.9. 1974
SCALE SKAAL	1 : 10	

SOUTH AFRICA
SUID AFRIKA

ESCOM • EVKOM

LARGE EQUIPMENT SUPPORT CAP'L2'
ADJUSTABLE FIXING CENTRES
146 TO 1010 x 146 TO 1010 M20 FIXINGS

APPROVED A.C.BOLTON 24.9.74

GOEDGEKEUR

0.54/311

REV 1

SIZE GROOTTE A2L